



## Gold-Pink High-Firing Schedules for System 96 Pinks

### Firing Schedule A

Purpose of the Profile:

To achieve more Fuchsia and Pink tones requires a hot firing. Follow this schedule up to the bubble squeeze at 1250 degrees. At this point, go to 1525 degrees and hold for 1 hour. Then return to your normal annealing and cooling ramp.

When using this high temperature schedule, the glass edges will spread a bit further and shelf release becomes more important. Minimize problems by lining your shelf with Papyros kiln shelf paper and allow at least 1" additional shelf space around the project.

Segment Number	Ramp in Degrees / Hr	Setpoint	Soak Time
1	300° F 166° C	1250° F 677° C	15 Minutes
2	500° F 278° C	1525° F 829° C	60 Minutes
3	AFAP*	950° F 510° C	30 Minutes

After segment 3, follow a normal annealing schedule for the thickness and shape of your object.



High Fire  
60-105-96  
Gold-Pink Striker

### Firing Schedule B

Purpose of the Profile:

Using a standard fusing protocol will result in color in the Royal Purple color range.

Segment Number	Ramp in Degrees / Hr	Setpoint	Soak Time
1	300° F 166° C	1250° F 677° C	15 Minutes
2	500° F 278° C	1440° F 782° C	20 Minutes
3	AFAP*	950° F 510° C	30 Minutes

After segment 3, follow a normal annealing schedule for the thickness and shape of your object.



Low Fire  
60-105-96  
Gold-Pink Striker

\*AFAP = As Fast As Possible

### Applicable Products

- 60-103-96 Deep Gold-Pink Striker Sheet
- 60-105-96 Gold-Pink Striker Sheet
- N-103-96-5 Gold-Pink Striker Noodles
- S-103-96-5 Deep Gold-Pink Striker Stringer
- F1-F7-103-96 Turns Pink Striker Frit

ART GLASS

FX90™

System 96®

URO104

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