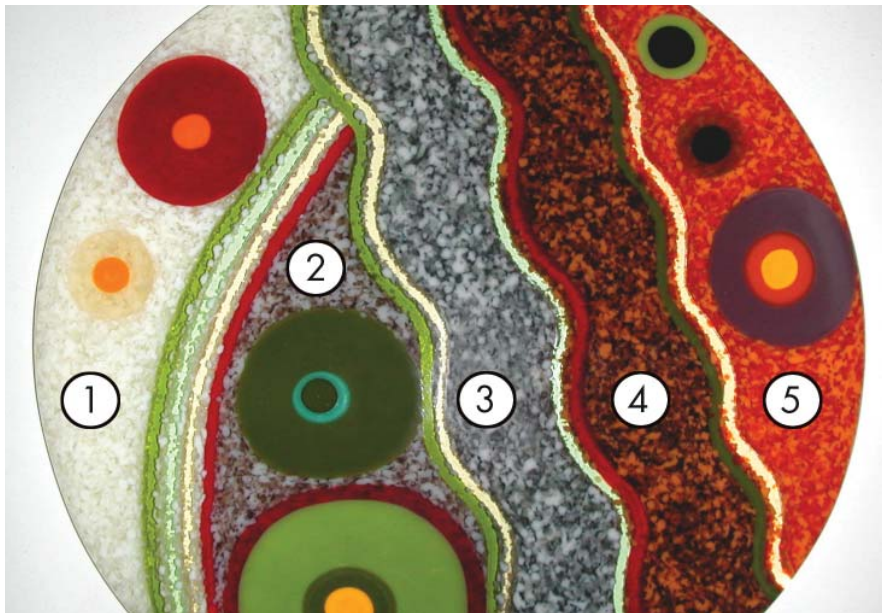




Frit Custom Color Blending



Custom color blending

Blend your own custom colors with Uroboros Frit. Here are the recipes for this project:

(Circled numbers in photo correspond to the numbered rows on the chart.)

	Colors Used	Product ID	Ratio	Frit Size
①	Ivory Opal	F3-2101-96	1:1	Medium (F3)
	Clear	F3-00-96		
②	Khaki Opal	F3-2161-96	1:1	Medium (F3)
	Bronze Transparent	F3-5181-96		
③	Stone Opal	F3-2181-96	1:1	Medium (F3)
	Pale Gray Transparent	F3-1808-96		
④	Terracotta Opal	F3-2152-96	1:1	Medium (F3)
	Walnut Transparent	F3-57-96		
⑤	Persimmon Opal	F3-2711-96	2:1:1	Medium (F3)
	Orange Transparent	F3-171-96	1	
	Pink Champagne Transp.	F3-5911-96	1	

ART GLASS | FX 90 FUSIBLE | SYSTEM 96®

Kiln Profile

Segment Number	*Ramp in Degrees/Hr	Setpoint (Degrees F)	Soak Time
1	150°	1250°	50 min
2	300°	1425°	30 min
3	9999°	960°	90 min
4	135°	800°	0 min
5	235°	600°	0 min
6	335°	100°	0 min

Noodles: Pre-fired so that they are 2-Noodles thick. 2-Noodles thick components are slumped.

Rods: Slumped into wavy lines.

Circles: Pre-cut and fired before use. Centers of circles are slices of 6mm and 10mm rods.

Frit Used: Approximately 3 oz of each frit blend was used piled high in the center of each portion.